

## Product description:

1-component coat based on urethane-reinforced alkyd resin, solvent-based. This product is easy to use, hardens quickly, has a good gloss and colour stability. This finishing coat is available in versions from sheeny to glossy and also as a single-layer product.

## Applications:

Finishing coat for steel constructions of any kind under moderate to high exposure such as crane installations, machines, etc.

## Hardener:

Not applicable

## Part numbers, colour shade:

E.g. KD28-6011, RAL 6011 reseda green.  
Other colour shades on request.

## Technical specifications (2-component product related to the mixture):

Flash point:	above +23 °C
Viscosity:	intrinsically viscous
Density:	approx. 1.42 g/ml
Mixture ratio:	---
Pot life:	---
Dry film thickness (DFT):	40-80 µm
Solid density:	approx. 53%
Gloss class:	glossy or sheeny
Tinctural power (theoretical)	approx. 10.3 m <sup>2</sup> /kg at 40 µm DFT
VOC value:	approx. 410 g/l
Organic solvent content:	approx. 29 % weight
Temperature stability:	max. +120°C, dry heat (Colour deviations are to be expected from +100 °C.)

The Technical Data indicated are subject to variations depending on colour shade and production process.

## Drying times:

Dust-dry:	after approx. 2 hours
Handling-dry:	after approx. 3 hours
Ready for rework:	after approx. 12 hours

Indicated values apply to a dry film thickness of 40 µm at +20 °C and 55 % relative humidity (standard atmosphere).

## Working temperature / humidity of air

+5 °C to +35 °C

The substrate temperature must be at least 3 °C above the dew point of the ambient air. The relative humidity of air should not exceed 85 %.

## Thinner:

VESTOCOR thinner VK52- or VN62- also for tool cleaning.

## Priming coats:

Depending on requirements VESTOCOR products based on VESTOLUX, VESTOPOX, VESTOPUR.

## Substrate preparation:

If a priming coat is present, adhesion-reducing residues such as oil, grease, dust, etc. should be removed.

## Steel: (if used as a single-layer material)

Abrasive blasting to preparation grade Sa 2.5 of the norm DIN EN ISO 12944-4 is recommended. A thorough manual rust removal can be accepted in technically justified exceptional cases. However, this cannot ensure the same adhesion and corrosion protection as a blasted substrate surface. Any remaining mill scale can result in spalling. Residues hampering adhesion (e.g. oil, grease and dust films, etc.) must be removed.

## Applying:

Brush/roller: Processing in delivery state.

Airless spray-painting: Generally in delivery state, if required add 5 weight per cent VESTOCOR thinner as a maximum.

Minimum pressure:	approx. 120 bar
Nozzle:	approx. 0.21-0.48 mm

## Repair of transport and installation damages:

Thorough manual or mechanical rust removing to preparation grade PSt 3 or PMA as per DIN EN ISO 12944-4. In any case, adhesion-reducing residues should be removed from the surface. Repair with VESTOPOX 2K-EP-Grund OT ZG76 or ZG15 or VESTOPUR 1K-PUR-Grund FG20- , for example and with the specified top coats.

## Storage and identification according to hazardous substance/workplace safety regulations:

For the identification according to valid hazardous substance regulations see the associated Material Safety Data Sheets and labels.

## Storage life:

approx. 12 months in case of proper storage of non-opened drums at +5 °C to +25 °C.

## Safety and protection precautions:

When processing note the safety and health at work rules from the trade association, BGR 500, chapter 2.29, as well as the relevant EC Material and Safety Data Sheets. In liquid state, the products are classified to be hazardous to waters, and therefore they must not come into waters.

Information and recommendations in this document are based on today's state of our knowledge and are intended to inform purchasers. They do not exempt purchasers to check the products for their suitability and application. We guarantee a perfect quality within the scope of our general terms and conditions of business. All previous Technical Data Sheets cease to be valid.